

Ship 01 Jun

Work Order ID 157285

157285

Page 1

Wednesday, May 31, 2017 9:18:43 AM

Item ID: D350-567-117

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Super-sized Vertical Reference Floor Window - Sliding Door Compatible

Start Date: 5/31/2017

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/1/2017

Req'd Qty: 1.00

1

Customer:

Reference: scheduled/c

Approvals:

Process Plan:

Date: MAY 31 2017

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

E

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and type labels as per PPP D350-567-117 CHG003

DAS
28
9-89

JUN 02 2017

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

Pick Packaging Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

MAY 31 2017

DAS
6
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

DAS
28
9-89

JUN 02 2017

Work Order ID 157285

Wednesday, May 31, 2017 9:18:43 AM

157285

Page 2

Item ID: D350-567-117 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: Super-sized Vertical Reference Floor Window - Sliding Door Compatible
Start Date: 5/31/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 6/1/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: scheduled/c

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Identify as per dwg & Stock Location: <i>Fg034</i> Packaging	0.00							
	Memo Identify and pack for shipping as per PPP D350-567-117 Location: <i>Fg034</i>	0.00							
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10							

DAS 28 9-89 JUN 02 2017

DAS 21 9-89 JUN 02 2017

DAS 21 9-89 JUN 02 2017

Picklist Print

Wednesday, May 31, 2017 9:18:42 AM

Page 1

Work Order ID: 157285

157285

Parent Item: D350-567-117

D350-567-117

Parent Item Name: Super-sized Vertical Reference Floor Window - Sliding Door Compatible

Start Date: 5/31/2017

Required Date: 6/1/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08.09.30 new issue EC verified by: DD
IPP REV:B 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP
REV:C 16.04.25 as per chg003 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-567-031

Manufactured No

110

Each

1.0000

1

1

D350-567-031

Interior Window For -015 & -025

**

MAY 31 2017

DAS
6
9-89

Smb

Location

Loc Qty

Loc Code

FG031

1

157241

1

D350-567-113

Manufactured No

110

Each

1.0000

1

1

D350-567-113

Replacement Exterior Super-sized Window

**

MAY 31 2017

DAS
6
9-89

Smb

Location

Loc Qty

Loc Code

FG033

1

157196

1

DT8439

Manufactured Yes

110

Each

0.0000

1

1

DT8439

TEMPLATE

**

Smb

DAS
28
9-89

Wednesday, May 31, 2017 9:18:43 AM

13157285

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item ID: D350-567-117

Revision ID:

Item Name: Super-sized Vertical Reference Floor Window - Sliding Door Compatible

Start Date: 5/31/2017 Start Qty: 1.00 *1*

Required Date: 6/1/2017 Req'd Qty: 1.00 *1*

Reference: scheduled/c

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Approvals: Process Plan: Date MAY 31 2017

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

E

hAbeL

MAY 31 2017

DAS
6
9-89

100

Document Control
DOCUMENT CONTROL

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile and type labels as per PPP D350-567-117 CHG003

CB

JUN 01 2017

110

Pick Kit
Packaging

0.00

110

Packaging

Packaging

Memo

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

0.00

QC4- 100% Inspect kits for completeness

0.00

120

120

QC

Quality Control

Memo

0.03

MAY 31 2017